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WORKING PAPER

BN

NPIC/TDS-155/67
Date

MEMORANDUM FOR: Executive Director, *NPIC*

25X1A

SUBJECT : Chip Comparators, *History & TDS Actions.*

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1. On 28 June 1963 the Agency entered into a Fixed Price R&D contract with , for the design and fabrication of a prototype stereo viewing chip comparator, model 405A. This contract was sponsored by TDS from R&D funds amounting to On 22 July 1964 the comparator was delivered, ~~and then accepted shortly thereafter.~~ *OK*

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2. On 22 June 1964 the Agency entered into a Fixed Price Incentive contract with for three model 405B Chip Comparators, which was subsequently amended in 1965 to include two additional chip comparators (the model 405B is essentially an improved version of the 405A). the funding ~~equipment and~~ *(not R&D)* and requirements for all five 405B chip comparators came from the operating divisions. All five comparators ~~have been~~ *were subsequently* delivered but only the first unit delivered in November of 1965 was ever completely installed in IAS and checked out. As a result of the failure of the ~~interferometers~~ *interferometers* on the 405A prototype and equally poor results on the 405B production models ~~when installed~~, none of the ~~405B~~ *405B* Chip Comparators have been formally accepted *by NPIC* from

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3. As a result of the unacceptable performance of the comparators, a letter was sent to on 8 July 1966, expressing our concern on the performance of the chip comparators up to that time. On

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GROUP 1
Excluded from automatic
downgrading and
declassification

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25X1A 22 July 1966 [] sent NPIC a letter outlining the corrective actions they intended taking, and during this time period the 405A prototype machine was returned to [] to be retrofited with the improvements already contained in the 405B's. (The funded modifications on the prototype 405A did not include any interferometer improvements by the manufacturer). The original prototype 405A was again delivered by the manufacturer and is now in IAS. (IAS ^{today} ~~now~~ has two ^{working} in-house)

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25X1A 4. In October of 1966 [] of this staff was assigned the problem of monitoring the efforts to make the comparators operationally acceptable. On 28 October 1966 he visited [] to review the work they were doing on the Interferometers and the following agreements were made.

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a. The minimum acceptable time period between routine maintenance was to be two weeks with a goal of one month.

25X1A b. Since [] had the 405A comparator there for modifications at that time (the 405B's had been delivered ^{to NPIC}) it was used as a test-bed for the interferometers for the 405B's. ~~However, any work specifically on the interferometers for the 405A, which had previously been accepted, would have to be separately funded.~~

On the 3rd and 4th of January 1967 the 405A (M) comparator (the "M" stands for the latest modification to the prototype) was tested prior to shipping and within the test period performed satisfactorily. []

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25X1A [] was therefore authorized to ship it and it was delivered and

25X1A installed in [] (IAS) ^{on} ~~by~~ the 27th of January. During February

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1967 this comparator was left largely at the disposal of IAS to evaluate and work out operational problems. By the 1st of March it was apparent that ~~the~~ the original prototype 405A (M) ~~had~~ had deteriorated beyond an acceptable level of performance and [] was called ~~to~~ to

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repair ~~to~~ ^{same}. Since then an extensive evaluation program has been conducted to determine the source of the problem, with [] ~~having~~ ^{and} spending

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39 man days in ~~on traveling~~ to our facility to analyze ~~and~~ correct the problem. The primary source of failure of the 405A (M) was traced to Radio Frequency interference between the two interferometers unique to all of the chip comparators (405A and B's). While other problem areas have been found they are not as critical as the radio frequency problem.

Since the problem area has been isolated, two of the 405B comparators have been returned to [] for retrofit and analysis, in the

meantime, [] ^{is giving} ~~has given~~ us full cooperation in keeping the 405A (M) in operational shape at NPIC while they continue their ^{factory} analysis

~~back at the factory~~. They are now ^{completing} ~~scheduling~~ the modifications on the two 405B's and will start extensive testing which they hope to complete by mid-September. If successful, the remaining ^{three} 405B's will then be retrofitted to the same standards.

5. The following additional factors have also affected the development of the comparators.

a. The original specifications for the 405A called for a 3" x 3" measuring stage. It was subsequently agreed to increase this to $4\frac{1}{4}$ " x $4\frac{1}{4}$ " but this was never specified contractually even though funding was provided in a subsequent ammendment. The

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original project engineer left [] and the new engineers 25X1
~~was~~^{were} not aware of this commitment. There is, however, little question
as to the comparators' performing reliability over the 3" x 3"
format.

b. At the time the comparators were delivered, we had no test
and evaluation capability ^{in-house} and left this function up to the operating
division.

c. An NPIC Photo Chip position has never been established.

d. Considerable difficulties have been encountered by the
operating divisions in getting the necessary computer support for
Real-Time processing. Frequently when the machine was operational
it was impossible to get computer support. Progress has recently
been made in this area although concern still ~~still~~ exists whether
~~the latest type of photo imaging~~
~~certain types of materials (K1-8)~~ ^{applied} can be ~~used~~ effectively with this
equipment.

e. The 405B chip comparator is possibly the most precise piece
of film mensuration equipment in existence, and as a result, is
extremely sensitive to a variety of environmental conditions.

f. The basic problem with the chip comparators is in the
interferometers which are a proprietary item for which [] 25X1
has patent rights. Bringing in another company to tackle the problem
was considered, but due to the possible legal repercussions it was
decided to delay any such action until all possibilities with [] 25X1
[] had been exhausted.

6. On the 28th of August [] 25X1
consulted concerning the Chip Comparators and both verified that they

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have current operational requirements for the comparators. In addition, they also have long range requirements for a chip comparator of increased flexibility.

7. In order to achieve a better understanding of the problem,

X1A [] has been requested to give a presentation concerning their position. They have agreed to make the presentation in [] on 6 September 1967. 25X1

X1A 8. It is recommended that no project redirection be taken until the results of [] current effort is analyzed, they be allowed to make their presentation on 6 September 1967, and additional data is obtained on the 405A (M) comparator which has been operational in excess of 80% of the time within the last three weeks.

9. The present location and status of the six comparators are as follows:

	25X1A	location	status
Prototype 405A(M)	[]	/IAS	operational
Production 405B	[]	/IAS	Not operational (Interferometers Returned for modification)
" 405B		Factory (PAG)	modification
" 405B	25X1A	Factory (PAG)	modification
" 405B	[]	(TID)	not operational (}
" 405B	[]	(DIA)	not operational (}

Why?

Distribution:

- 1- Addressee
- 1- NPIC/A/PA
- 1- NPIC/C/TID
- 1- ~~NPIC~~ DDIC/IAS
- 1- DIA/PC2
- 2- NPIC/A/TD